

Work Order ID 77001

77001

Page 1

November-24-11 2:50:06 PM

Item ID: D2582 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Step Leg Assembly
 Start Date: 24/11/2011 Start Qty: 5.00 *5* Cust Item ID:
 Required Date: 08/12/2011 Req'd Qty: 5.00 *5* Customer:

Reference:

Approvals: Process Plan: M.L.J Date: 11/11/24 Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2582	Rev B								
100		0.00							
100	Small Fab								
Small Fab	Memo	0.00							
Small Fab	Assemble as per Dwg D2582 and								
110		0.00							
110	QC5- Inspect part completeness to step on W/O								
QC	Memo	0.00							
Quality Control									
120		0.00							
120	Identify as per dwg & Stock Location: <u>W/A</u>								
Packaging	Memo	0.00							
Packaging									

12/02/21 (5)

12 02 21 (5)

12/02/21 (5)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 77001***77001***

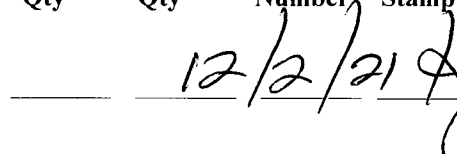
Page 2

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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC21- Final Inspection - Work Order Release	0.00							
130									
QC	Memo	0.00							
Quality Control									

12/2/21 

012-02-21

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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NOTE: Date & initial all entries

Picklist Print

November-24-11 2:50:09 PM

Page 1

Work Order ID: 77001

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Parent Item: D2582

D2582

Parent Item Name: Step Leg Assembly

Start Date: 24/11/2011

Required Date: 08/12/2011

Start Qty: 5.00

Required Qty: 5.00

Comments: IPP Rev:F Removed Manufacturing 05-11-07 JLM
IPP Rev:G Added part # to Sub 06-08-10 JLM
IPP Rev H New pick list 08.01.11 EC verified by: DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2278 *D2278* Step Leg		Manufactured	No			100	Each	8.0000	2	10	**	12/02/21	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				GA		8							
				72830		8							
D2279 *D2279* Step Spacer		Manufactured	No			100	Each	11.0000	1	5	**	12/02/21	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				GA		11							
				73048		11							
D2322 *D2322* Step Spacer		Manufactured	No			100	Each	17.0000	1	5	**	12/02/21	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				GA		17							
				67611		4							
				73055		13							
D3720-1 *D3720-1* Step Spacer		Manufactured	No			100	Each	12.0000	1	5	**	12/02/21	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				GA		12							
				72831		12							

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Picklist Print

November-24-11 2:50:09 PM

Page 2

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Parent Item: D2582

D2582

Parent Item Name: Step Leg Assembly

Start Date: 24/11/2011

Required Date: 08/12/2011

Start Qty: 5.00

Required Qty: 5.00

D3720-2 Manufactured No

100 Each 15.0000 1 5

D3720-2

Step Spacer

**

EP 12/02/21

Location

Loc Qty

Loc Code

GA

15

72806

3

72829

12

32

MS20470AD4-4 Purchased No

100 Each 4,178.000 22 110

MS20470AD4-4

Rivet, Universal Head

**

EP 12/02/21

Location

Loc Qty

Loc Code

ST319

4178

116188

136

116391

66

118614

1190

119109

2000

119386

786

110

MS20470AD4-5 Purchased No

100 Each 2,394.000 4 20

MS20470AD4-5

Rivet, Universal Head

**

EP 12/02/21

Location

Loc Qty

Loc Code

ST319

2394

116893

74

118405

2320

20

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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D2278 STEP LEG
(2 PLACES)

MS20470AD4-4 RIVET
(5 PLACES PER SIDE)
(INSTALL FROM OUTSIDE OF ASSEMBLY)

D2279 STEP SPACER

D2322 STEP SPACER

MS20470AD4-4 RIVET
(6 PLACES PER SIDE)
(INSTALL FROM OUTSIDE OF ASSEMBLY)

D2582 STEP LEG ASSEMBLY

MS20470AD4-5 RIVET
(2 PLACES)

B
D3720-2 STEP SPACER

C'SINK ON INSIDE
GRIND RIVET FLUSH TO
SURFACE AS REQUIRED
(BOTH SIDES)

MS20470AD4-5 RIVET
(2 PLACES)

B
D3720-1 STEP SPACER

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

NO. 77001

M.C.J.

11/11/24

D2582 STEP LEG ASSEMBLY PARTS LIST

QTY	PART NUMBER	DESCRIPTION
X	D2582	STEP LEG ASSEMBLY
2	D2278	STEP LEG
1	D2279	STEP SPACER
1	D2322	STEP SPACER
1	D3720-1	STEP SPACER
1	D3720-2	STEP SPACER
22	MS20470AD4-4	RIVET
4	MS20470AD4-5	RIVET

NOTES:

- 1) FINISH: NONE
- 2) IDENTIFICATION: IDENTIFY WITH DART P/N "D2582" USING FINE POINT PERMANENT INK MARKER WHERE INDICATED
- 3) WEIGHT: 1.25 lbs

RELEASED
05-01-10

B	REPLACE D2280 SPACERS WITH D3720-1/-2 SPACERS REFERENCE NCR 263 UPDATE DRAWING FORMAT	PH	07.12.27
A	NEW ISSUE	CP	01.10.05
REV.	DESCRIPTION	BY	DATE
DESIGN	PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	PH		
CHECKED	LE	DRAWING NO.	REV. B
MFG. APPR.	LE	D2582	SHEET 1 OF 1
APPROVED	LE	TITLE	SCALE
DE APPR.	LE	STEP LEG ASSEMBLY	NTS
DATE	07.12.27	COPYRIGHT © 2001 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR CONSPIRACED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

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